

# PINZA CURVATUBO REVERSIBILE FORNITA IN VALIGETTA

*REVERSIBLE PIPE BENDING PLIERS  
SUPPLIED IN A CARRYING CASE*

■ cod. TSC600004



**Toolsplit**<sup>®</sup>  
Instruments &  
Tools

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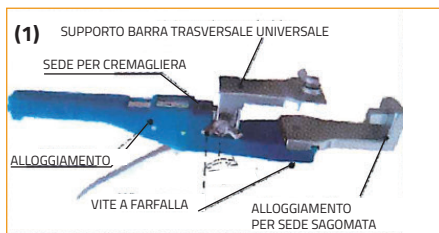
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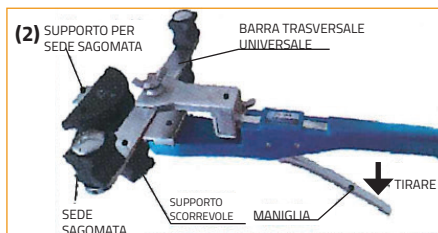
# ISTRUZIONI PINZA CURVATUBO



**Fissare il supporto per la sede sagomata ed il supporto della barra trasversale universale sull'alloggiamento della piegatrice.**

Inserire la barra trasversale universale nell'asta a cremagliera e stringerla con la vite a farfalla.

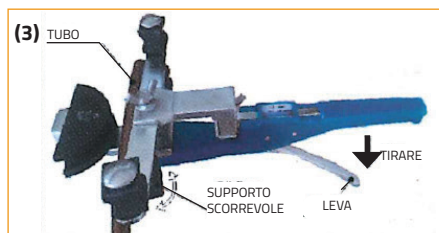
Fissare il supporto per la sede sagomata nell'apposito alloggiamento e serrarlo con la vite a farfalla.



**Inserire la matrice di dimensioni corrette nel supporto per la sede sagomata, quindi posizionare la barra trasversale sul relativo supporto e serrare con la vite a farfalla.**

Nota: ci sono 2 coppie di supporti scorrevoli, di misura diversa, posizionati sulla barra trasversale universale.

Scegliere le stesse dimensioni dei supporti scorrevoli e della sede sagomata ed allinearli alla prima scanalatura (le dimensioni sono incise sulla sede sagomata e sui supporti scorrevoli).

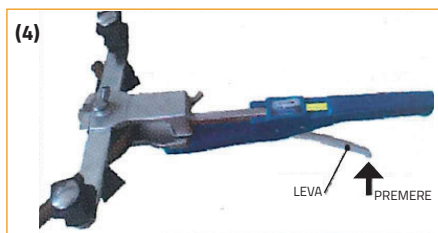


**Sollevarre la piegatrice ed estrarre la leva.**

**Far arretrare la barra trasversale affinché la cremagliera arrivi a fine corsa.**

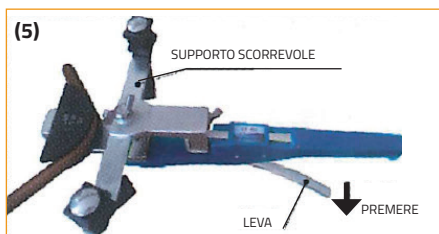
Ruotare i supporti scorrevoli, per selezionare la misura del tubo da piegare ed allinearli alla sede sagomata.

Quindi posizionare il tubo tra la sede sagomata ed i supporti scorrevoli.



**Premere ripetutamente la leva fino a quando il tubo viene piegato fino all'angolatura desiderata.**

Avviso: l'angolo massimo ottenibile è di 90°.



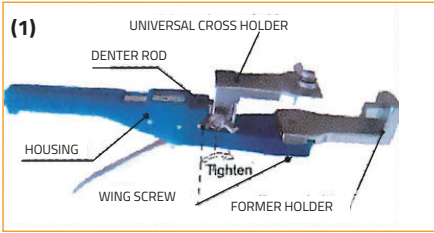
**Sollevarre la piegatrice e rilasciare la leva.**

La barra trasversale si ritrae all'indietro, la cremagliera arrivi a fine corsa.

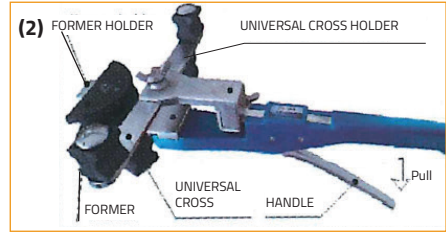
Estrarre il tubo piegato.

Se il tubo, dopo la piegatura, si incastra nella sede sagomata rimuoverlo dall'alloggiamento assieme alla stessa.

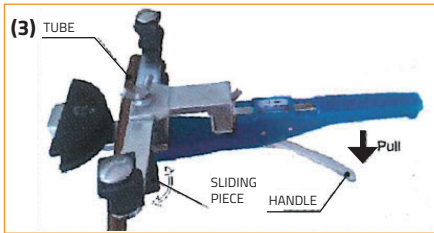
# REVERS TUBE BENDING INSTRUCTION



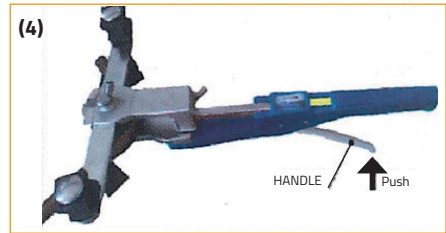
**Prepare before bending - fix former holder and universal crossbar holder on housing**  
 Insert universal crossbar in dented rod and tighten it by a wing screw. Fix former holder in housing slot and tighten it by a wing screw. (figure)



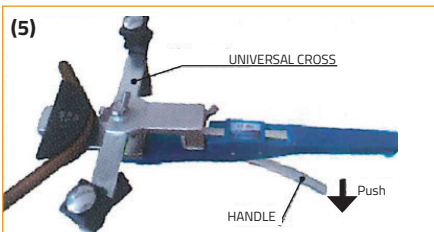
**Prepare before bending - universal crossbar and former install**  
 Insert correct size former in former holder, the place correct size universal crossbar on universal crossbar holder and tightened by a wing screw. Notice: there are 2 pairs of sliding pieces with sized slots on universal crossbar. We must choose the same size sliding pieces with sized slots and face the former slot.(sizes are engraved on formers and sliding pieces)



**Prepare before bending - placing a tube**  
 Upright the bender and pull out the feed lever. universal crossbar holder with dented rod with retract back under the effect of gravity. turn the sliding pieces with correct size slots and face the former slot. Then place the tube between former and sliding pieces.(figure)



**Bending - push the feed lever repeatedly**  
 Push the feed lever repeatedly until the tube is bended to a certain angle you need. Notice:maximum angle is 90°



**Bending finished - take the bended tube out**  
 Upright the bender and pull out the feed lever. universal crossbar holder with dented rod retract back under the effect of gravity. take the bended tube out. if the bended tube get stuck in the former slot, remove them from housing together. (refer to 5 step of tube bending instruction)



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